



MATERIAL:

.062 TYPE 316/304
STAINLESS STEEL



D2112

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DRAWN			BASIC CODE		CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
APPROVED			D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK		DATE FEB 18 1992		ZOS HEATER		
DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		BASIC CODES		STRESS		LEVER		
	GENERAL		LIMITS		CHECKED		CODE		
	1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 μ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387		1. TOLERANCES — .XX ± .030 XX ± .010 2. ANGLES 1° 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		CLIENT		DWG NO. D2112		
							SCALE 1:1 SHT 1 OF 1		
REPORT ALL DISCREPANCIES — DO NOT SCALE									



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